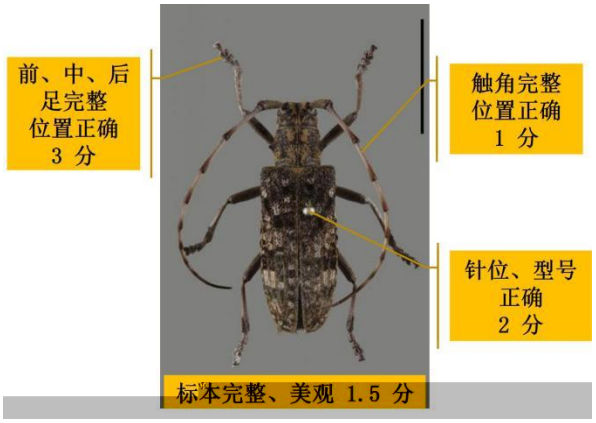
2

2-1

	7:30-8:00		
	8:10-9:10		
	9:20-9:40		
	9:50-10:10		
	10:20-10:40		
	10:50-11:50		

2-1

2-2 **100**

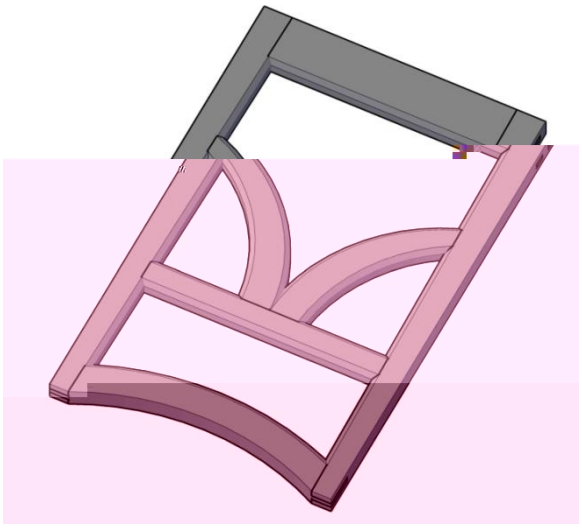
1		10 1h		2/	20
		40 20min		0.5/	20
		20 20min		0.5/	10
2		2 2 2 1h		7.5/	15
				7.5/	15
3		20min	3 2	5	20
			1	5	

1

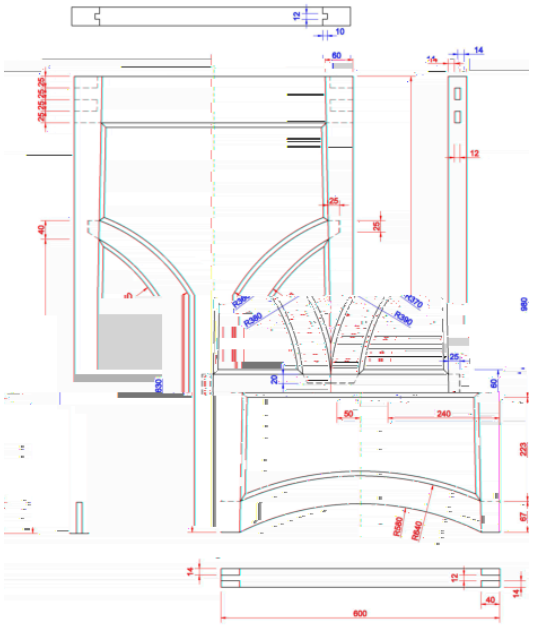
(1)

(1)

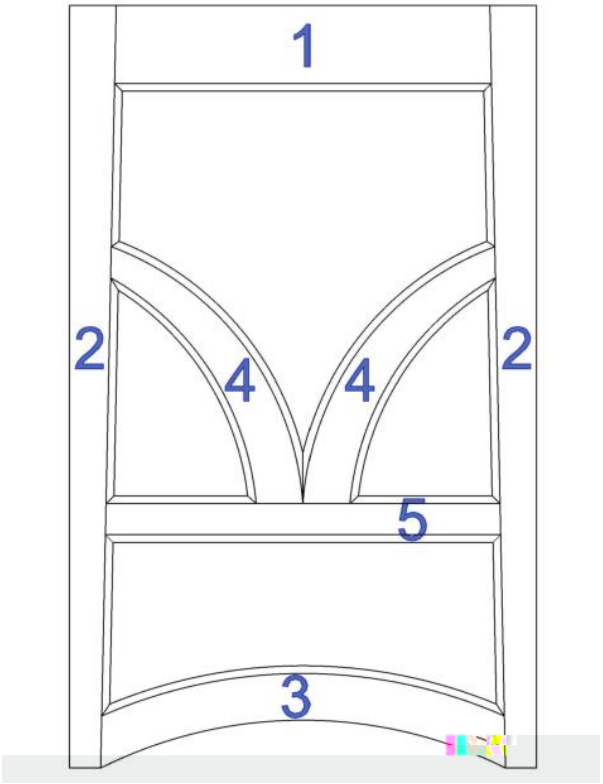
3-1



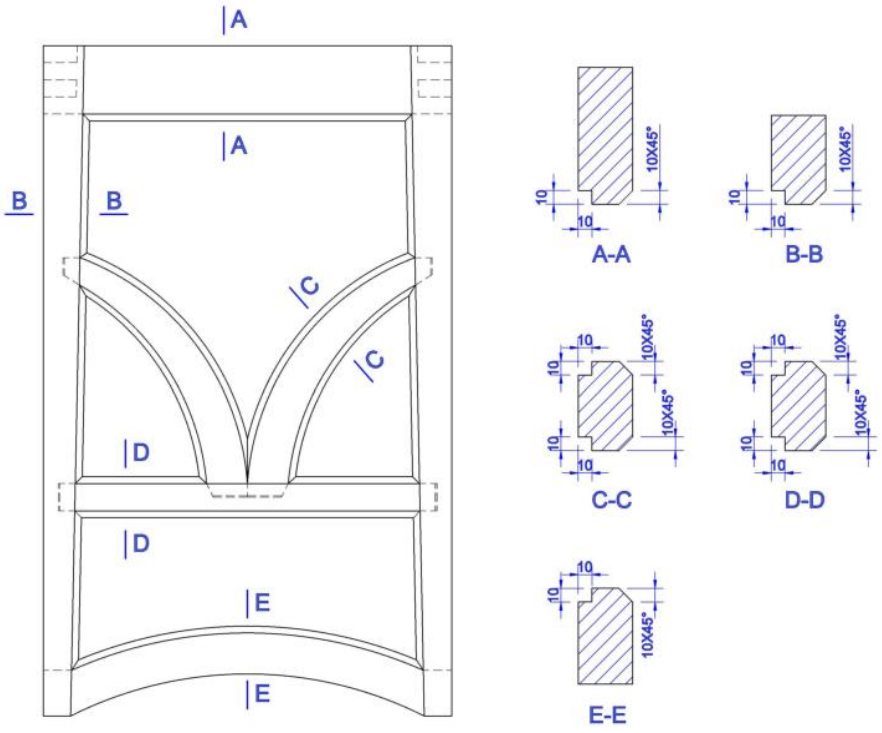
3-1



3-2



3-3



3-4

3-2

5% 8%

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3-3

0.2mm	
0.4mm	50%
0.4mm	

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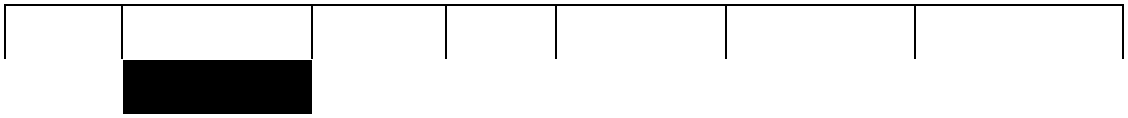
-
-

3.

MDF 12mm

3-5

3



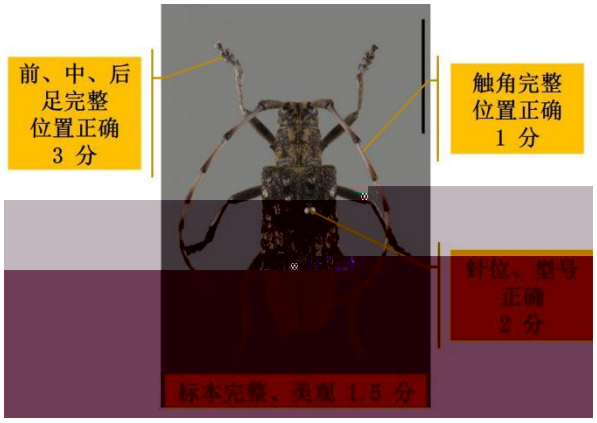
5-1

13:00-13:30

13

5-2 **100**

1		10 (1h)		3/
				0.5/

		40 (25min)		
				50
2		2 2 1h		12.5/
				12.5/
				50
				100

4

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5